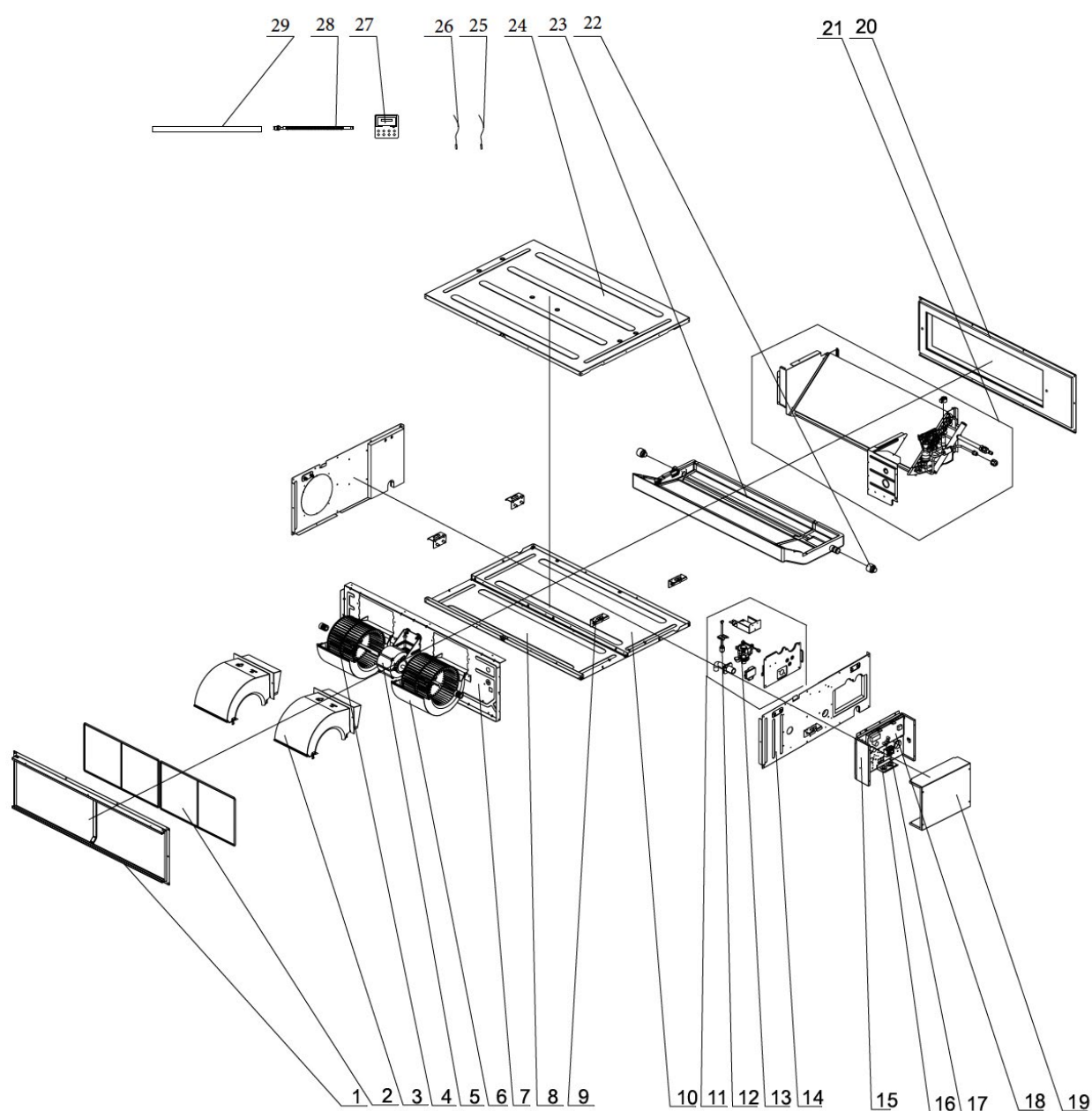


EXPLODED VIEW & PARTS LIST



Model Number:
DUC18HP230V1R32AH



DUC18HP230V1R32AH

No.	Part Description	Qty	Part No.
24	Top Cover Board Sub-Assy	1	01265200129
NS	Top Cover	1	01265200128
NS	Centrifugal fan Assy	1	15405200122
7	Blower Mounting Plate Sub-Assy	1	01325200079
NS	Supporter (Fan motor)	1	0180520027201
5	Brushless DC Motor	1	15705200016
4	Centrifugal Fan	2	10455200003
NS	Fan Nesting	1	0220520401
4	Propeller Housing (Upper)	2	26905200078
6	Propeller Housing (Lower)	2	26905200079
NS	Sponge (front Propeller Housing)	4	12205576
16	Cable Cross Loop	1	76513106
21	Evaporator Assy	1	011001063405
NS	Evaporator Assy	1	011001063404
NS	Gas Collecting Pipe Sub-Assy	1	030005000332
16	Cable Cross Loop	1	76513106
25	Temperature Sensor	1	390000592
26	Temperature Sensor	1	390000451
NS	Right Side Plate Assy	1	01315200148
NS	Right Side Plate Sub-Assy	1	01315200122
NS	Right Side Plate	1	01315200126
14	Left Side Plate Assy	1	01315200147
NS	Left Side Plate Sub-Assy	1	01315200123
NS	Left Side Plate	1	01315200127
23	Foam Sub-Assy	1	12505200025
22	Choke Plug of Drainpipe	2	76815214
10	Bottom Cover Plate	1	01265200131
20	Air Outlet Frame Assy	1	01375200026
NS	Air Outlet Frame Sub-Assy	1	01375200025
NS	Longitudinal Beam	1	01875200008
8	Cover Of Air-In	1	01265200132
NS	Return Air Frame Sub-Assy	1	017026000002
NS	Return Air Frame 1 (80 Housing)	2	012247000001
NS	Return Air Frame 2 (80 Shell)	2	012247000002
NS	Guide Groove (Return Air Frame)	2	012247000003
NS	Sponge (Return Air Frame)	1	11000000099101
2	Filter Sub-Assy	2	111001000045
11	Seal plate Assy	1	000112060191
NS	Seal plate	1	01495200078
13	Water Pump	1	43138000058
12	Liquid Level Switch	1	4502021603
29	Drainage Pipe Sub-Assy	1	04265200012
NS	Drainage Joint	1	26905200152
NS	Gas Sensor	1	340024060016
15	Electric Box Assy	1	100002082863
18	Main Board	1	300002064303
NS	Relay	1	44020366
17	Terminal Board	1	420001000002
NS	Jumper	1	4202021903
19	Electric Box cover	1	012020000080
9	Hook	4	02112466
27	Display Board	1	300001060714
NS	Front Panel	1	200003060151
NS	Temperature Sensor	1	3900800014701
NS	Signal Wire	1	4003800106
28	Corrugated Pipe	1	05015408
29	Drain Hose Sub-Assy	1	05232050
NS	Drain Hose	1	05232046