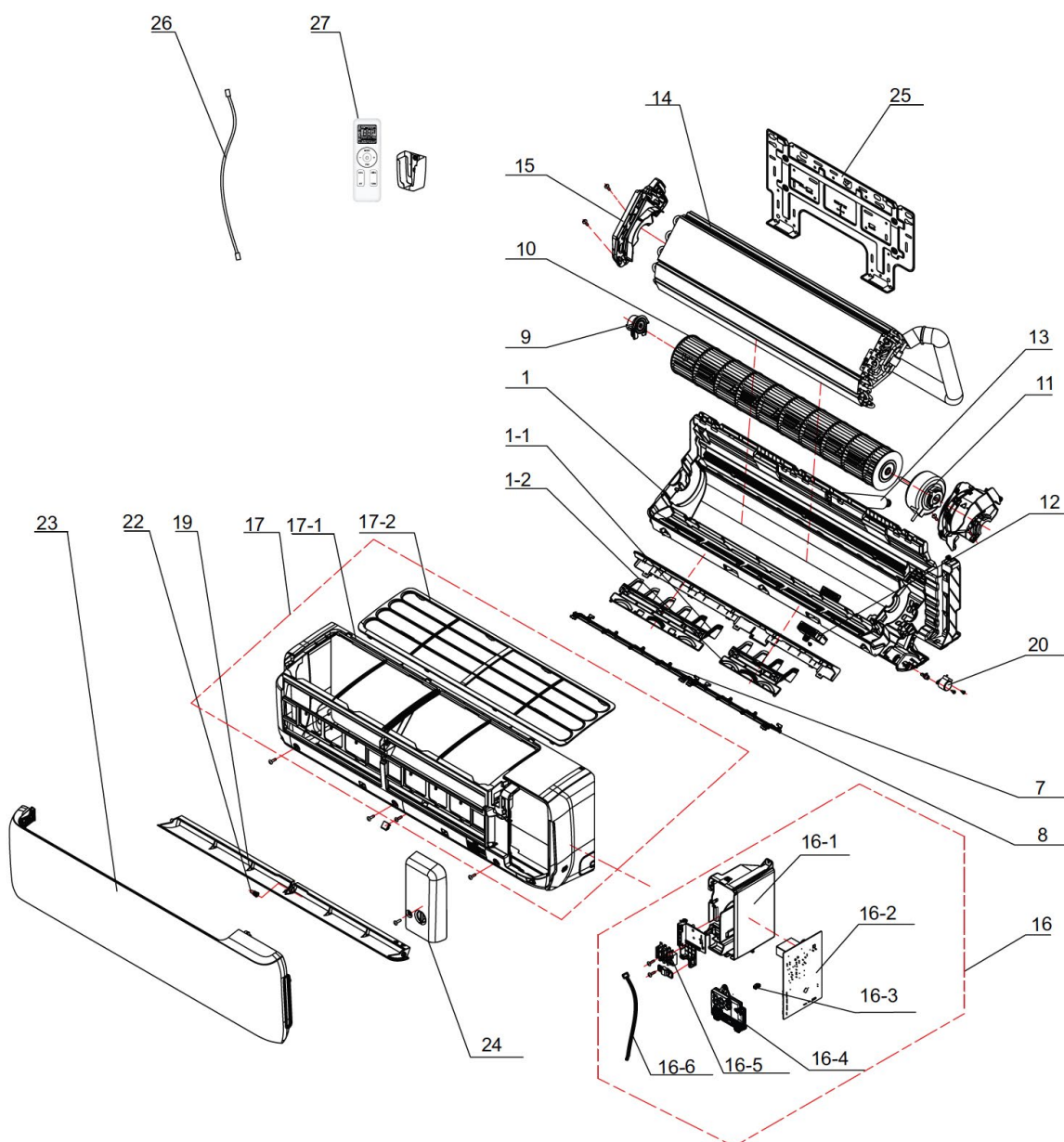


# EXPLODED VIEW & PARTS LIST



**Model Number:**  
LIV30HP230V1R32AH



# LIV30HP230V1R32AH

| No.  | Part Description       | Qty | Part No.                       |
|------|------------------------|-----|--------------------------------|
| 1    | Rear Case Sub-Assy     | 1   | <a href="#">00037706007801</a> |
| 9    | Axile Bush Sub-assy    | 1   | <a href="#">1054204701</a>     |
| 6    | Stepping Motor         | 1   | <a href="#">1521240210</a>     |
| 2    | Air Louver (Left)      | 2   | <a href="#">200007060101</a>   |
| 3    | Air Louver (Right)     | 1   | <a href="#">200007060104</a>   |
| 5    | Air Louver (Auto)      | 1   | <a href="#">200007060103</a>   |
| 4    | Swing Lever            | 1   | <a href="#">200035060042</a>   |
| 20   | Stepping Motor         | 1   | <a href="#">1521210704</a>     |
| 11   | Brushless DC Motor     | 1   | <a href="#">15010406011601</a> |
| 10   | Cross Flow Fan         | 1   | <a href="#">103001060035</a>   |
| NS   | Cable Cross Plate      | 1   | 02122023P                      |
| 7    | Rear Grill Sub-assy    | 3   | <a href="#">209168000018</a>   |
| 13   | Drainage Hose          | 1   | <a href="#">0523001405</a>     |
| 14   | Evaporator Assy        | 1   | <a href="#">01100106241103</a> |
| 15   | Evaporator Support(D7) | 1   | <a href="#">200025060025</a>   |
| 29   | Gas Sensor             | 1   | <a href="#">34002406001601</a> |
| 16   | Electric Box Assy      | 1   | <a href="#">100002082822</a>   |
| 16-3 | Jumper                 | 1   | <a href="#">4202021928</a>     |
| 16-1 | Electric Box           | 1   | <a href="#">200013060122</a>   |
| 16-2 | Main Board             | 1   | <a href="#">300002064064</a>   |
| 16-5 | Terminal Board         | 1   | <a href="#">422000000022</a>   |
| 16-6 | Temperature Sensor     | 1   | <a href="#">3900031302</a>     |
| 17   | Front Case Sub-assy    | 1   | <a href="#">209007060129</a>   |
| 17-4 | Filter Sub-Assy        | 1   | <a href="#">111001060337</a>   |
| 17-1 | Front Case             | 1   | <a href="#">200002060083</a>   |
| 19   | Guide Louver           | 1   | <a href="#">200004060193</a>   |
| 22   | Axile Bush             | 2   | <a href="#">10542036</a>       |
| 24   | Electric Box Cover     | 1   | <a href="#">200082060089</a>   |
| NS   | Front Panel Assy       | 1   | <a href="#">000003060833</a>   |
| 23   | Front Panel            | 1   | <a href="#">200003060302T</a>  |
| 25   | Wall Mounting Frame    | 1   | <a href="#">012043060024</a>   |
| 27   | Remote Controller      | 1   | <a href="#">305001060236</a>   |