



PARTS MANUAL

Cassette

MODELS:

UMAT18HP230V1AC
UMAT24HP230V1AC
UMAT30HP230V1AC
UMAT36HP230V1AC
UMAT42HP230V1AC
UMAT48HP230V1AC

Grille

MODELS:

UMAT18GRILLE
UMAT24GRILLE
UMAT30GRILLE
UMAT36GRILLE
UMAT42GRILLE
UMAT48GRILLE

Thank you for choosing our product.
Please read this Parts Manual carefully before operation and
retain it for future reference.

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visit www.greecomcomfort.com/resources now to download and
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Parts Manual

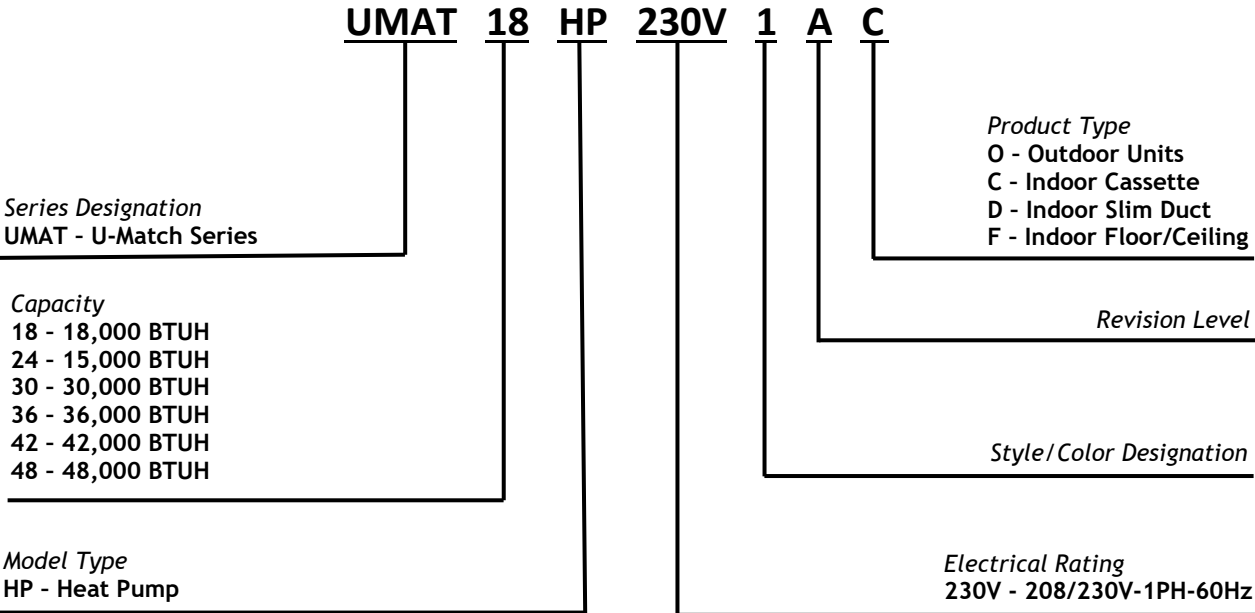
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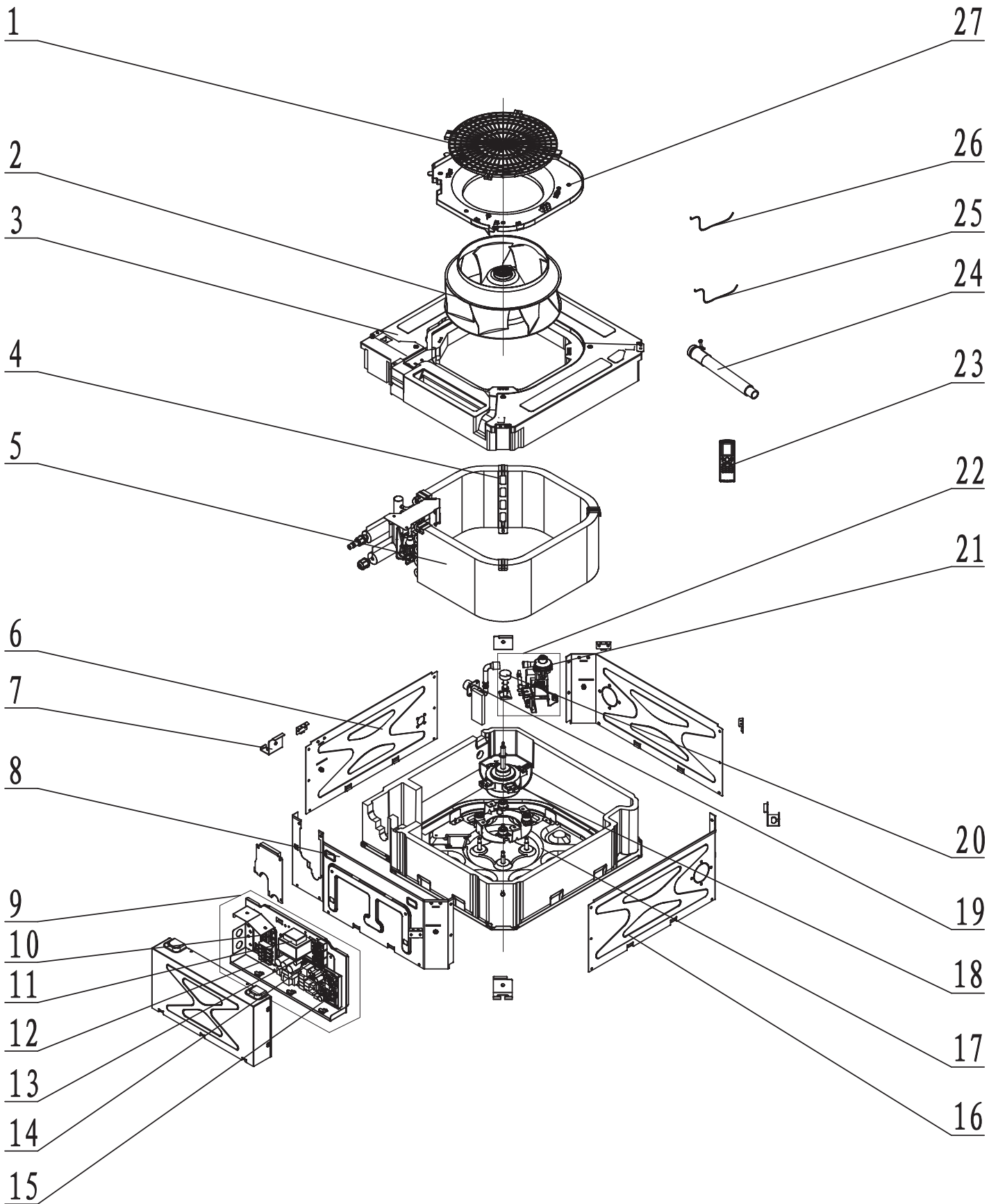
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Nomenclature

EXAMPLE: UMAT18HP230V1AC



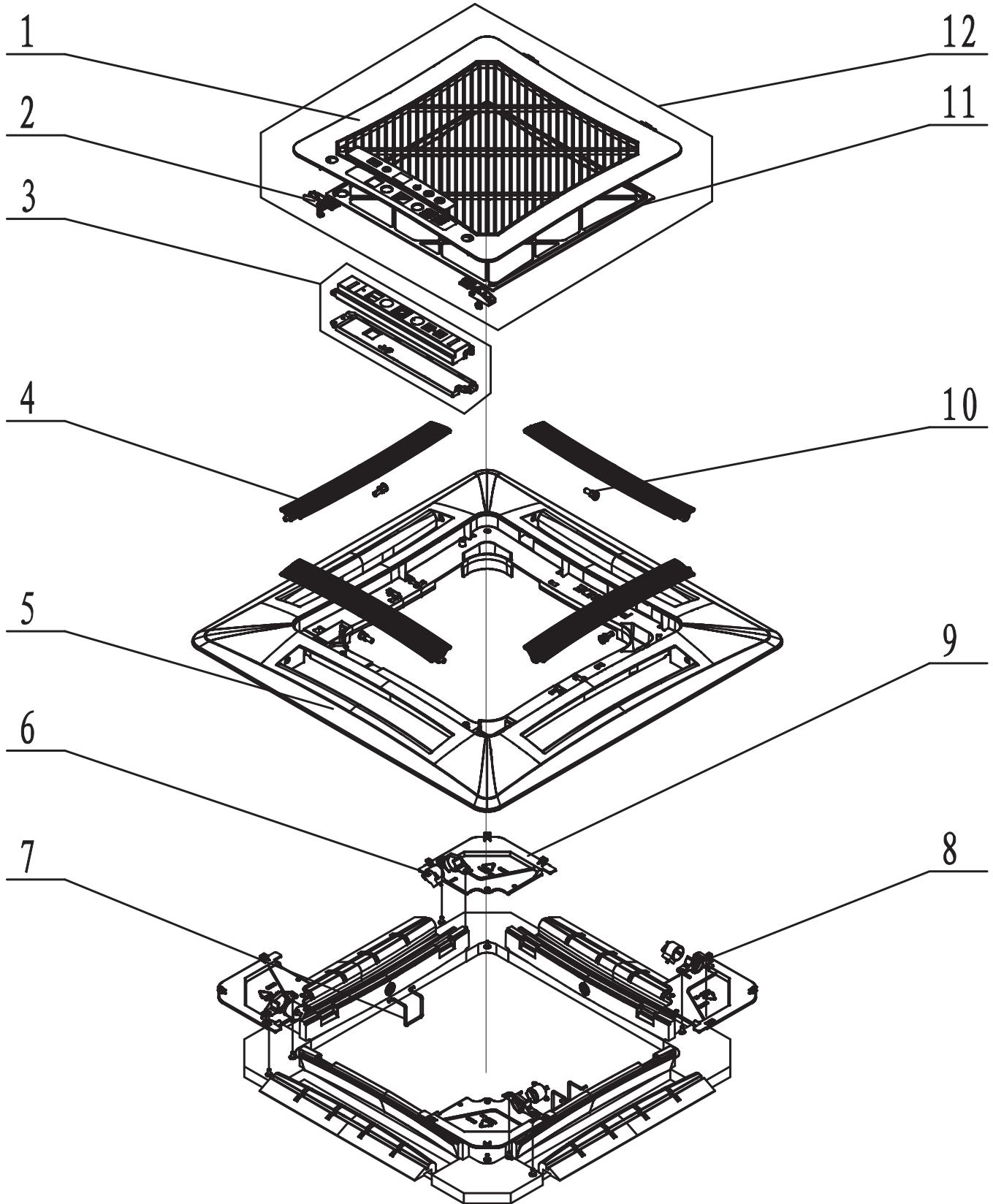
UMAT18HP230V1AC



UMAT18HP230V1AC

NO.	Part Description	Qty	Part Code
1	Rear Grille	1	26909400007
2	Centrifugal Fan	1	10429400001
3	Condensate Water Tray Assy	1	01289400004
4	Support	3	01809400007
5	Evaporator Coil Assy	1	01029400013
6	Left Side Plate Sub-Assy	1	01319400012
7	Body Mounting Bracket	4	01332705
8	Front Side Plate Sub-Assy	1	01319400014
9	Electric Box Assy	1	01399400114
10	Terminal Board	1	4201025301
11	Transformer	1	43110286
12	Terminal Board	1	42010274
13	Terminal Board	1	42011147
14	Terminal Board	2	42011103
15	Main Control Board	1	30224000028
16	Right Side Plate Sub-Assy	2	01319400013
17	Base Plate Assy	1	02229400007
18	Fan Motor	1	15709400004
19	Water Pump Drain Pipe	1	04269400001
20	Water Level Switch	1	450102013
21	Water Pump	1	43138000024
22	Water Pump Assy	1	15409400003
23	Remote Controller (YB1FA)	1	30510516
Not Shown	Remote Controller Holder/Cradle	1	70140164
24	Drain Hose Sub-Assy	1	05232050
25	Tube Temperature Sensor	1	3900012128
26	Ambient Temperature Sensor	1	39000191
27	Diversion Circle	1	10479400001

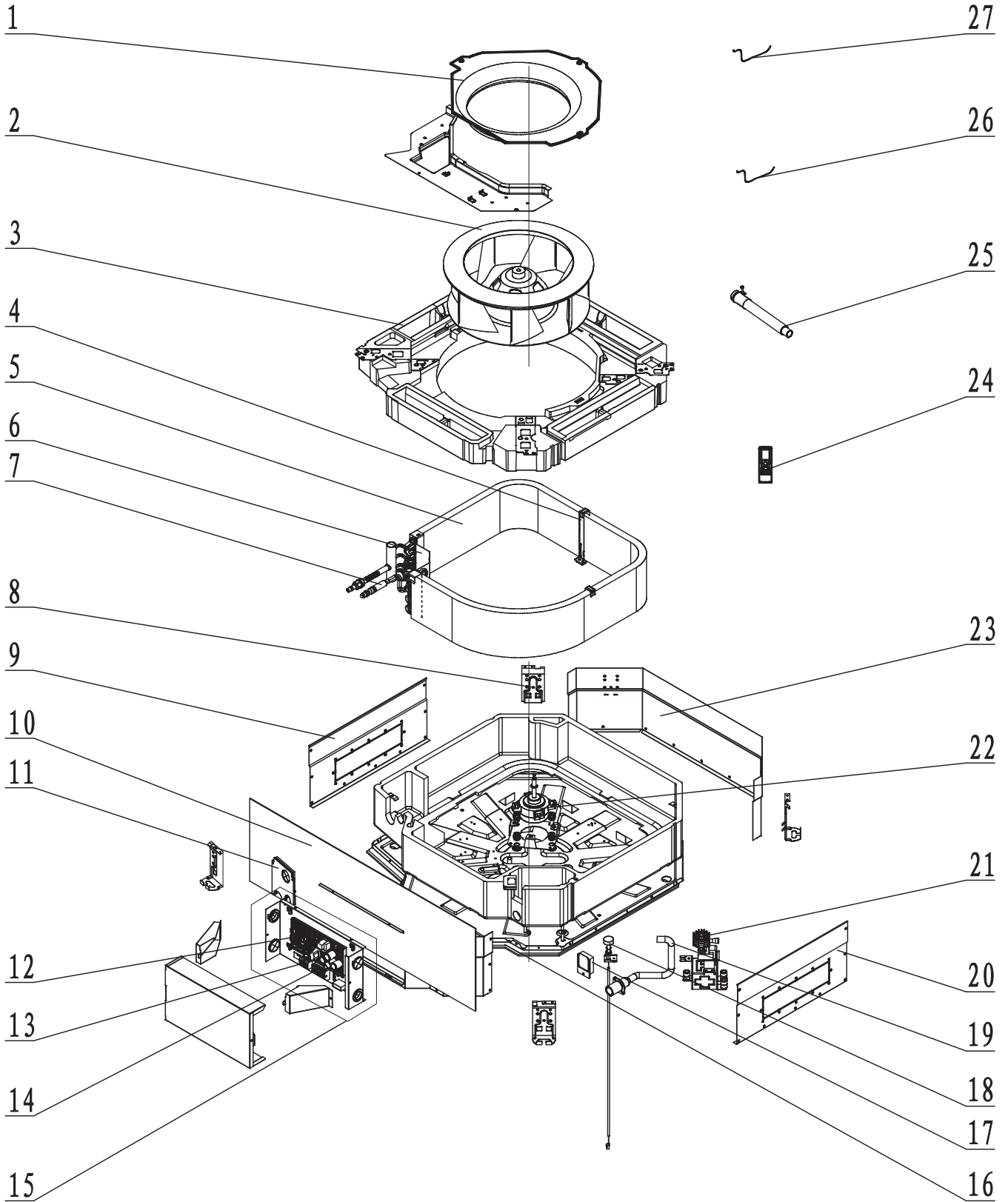
UMAT18GRILLE



UMAT18GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909400010
2	Fastener Sub-Assy	2	02209400001
3	Receiver Board	1	30261016
4	Guide Louver	4	26909400014
5	Front Case	1	26909400009
6	Stepper Motor	4	15729401
7	Hook	2	02229400009
8	Gland Bushing	4	26909400012
9	Corner Cover	4	26909400011
10	Axial Bushing	1	N/A
11	Air Filter	1	11729400001
12	Front Grille Assy	1	01579400002

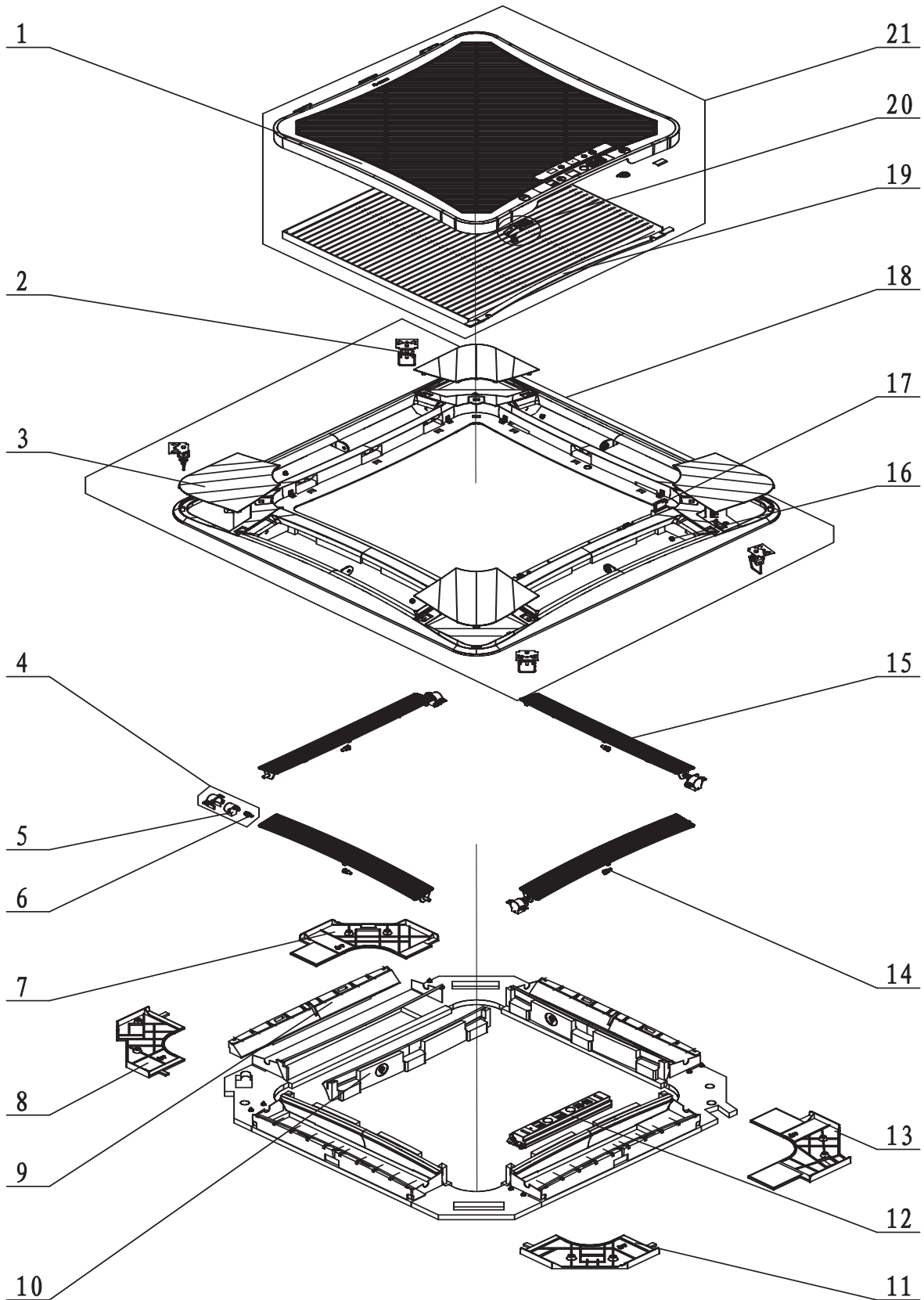
UMAT24HP230V1AC



UMAT24HP230V1AC

NO.	Part Description	Qty	Part Code
1	Diversion Circle	1	10372701
2	Centrifugal Fan	1	10312705
3	Condensate Water Tray Assy	1	20182701
4	Evaporator Coil Support Assy	2	01072703
5	Evaporator Coil Assy	1	01029400045
6	Evaporator Connection Board Assy	1	01074042
7	Strainer	1	07212403
8	Body Mounting Bracket	4	01332701
9	Left Side Plate Assy	1	01302715
10	Front Side Plate Assy	1	01302718
11	Tube Exit Plate Assy	1	01382715
12	Main Control Board	1	30224000028
13	Terminal Board	1	4201025301
14	Terminal Board	1	42011222
15	Electric Box Assy	1	01399400117
16	Base Plate Assy	1	01222701
17	Water Pump Cover Board Assy	1	01252713
18	Water Level Switch	1	45018012
19	Water Pump Drain Pipe	1	05230026
20	Right Side Plate Assy	1	01302716
21	Water Pump	1	43130324
22	Fan Motor	1	15709400004
23	Rear Side Plate Assy	1	01302714
24	Remote Controller (YB1FA)	1	30510516
Not Shown	Remote Controller Holder/Cradle	1	70140164
25	Drain Hose Sub-Assy	1	05232702
26	Tube Temperature Sensor	1	390001921G
27	Ambient Temperature Sensor	1	390001912

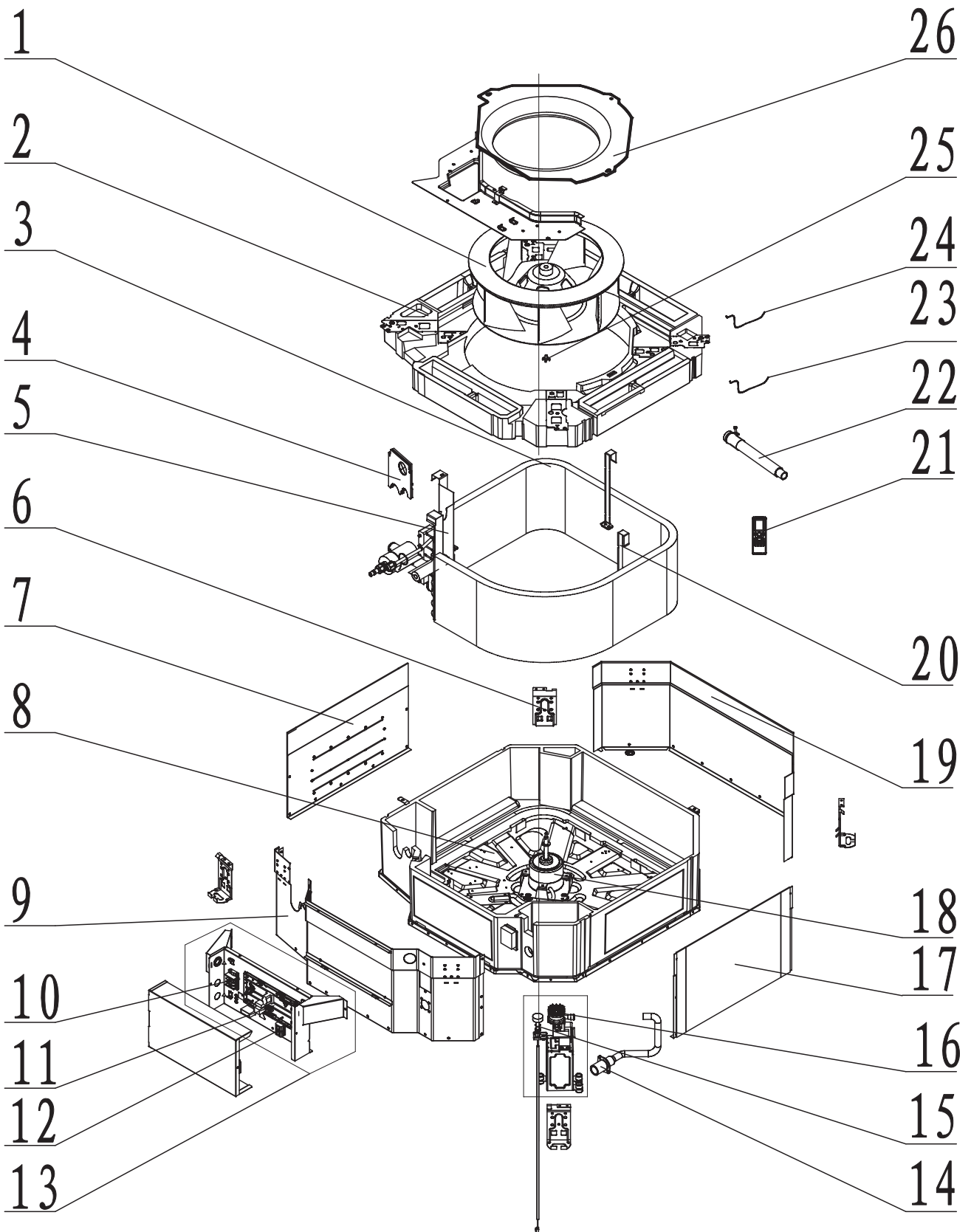
UMAT24GRILLE



UMAT24GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909466
2	Hanging Ring	4	70810101
3	Outer Conner Cover Sub-Assy	4	01269410
4	Louver Motor Sub-Assy	4	15409407
5	Stepper Motor	1	15729401
6	Crank	1	10582070
7	Inner Conner Cover IV Sub-Assy	1	01269411
8	Inner Conner Cover III Sub-Assy	1	01269412
9	Outlet Foam 1	4	52069409
10	Outlet Foam 2	4	52069410
11	Inner Conner Cover II Sub-Assy	1	01269413
12	Display Board	1	N/A
13	Inner Conner Cover I Sub-Assy	1	01269414
14	Axial Bushing	4	10542036
15	Guide Louver	4	10619406
16	Left Axial Bushing	4	10512037
17	Magnet Sub-Assy	1	70842705
18	Front Panel Assy	1	01549401
19	Air Filter	1	11729405
20	Fastener Sub-Assy	1	02209402
21	Front Grille Assy	1	01579400004

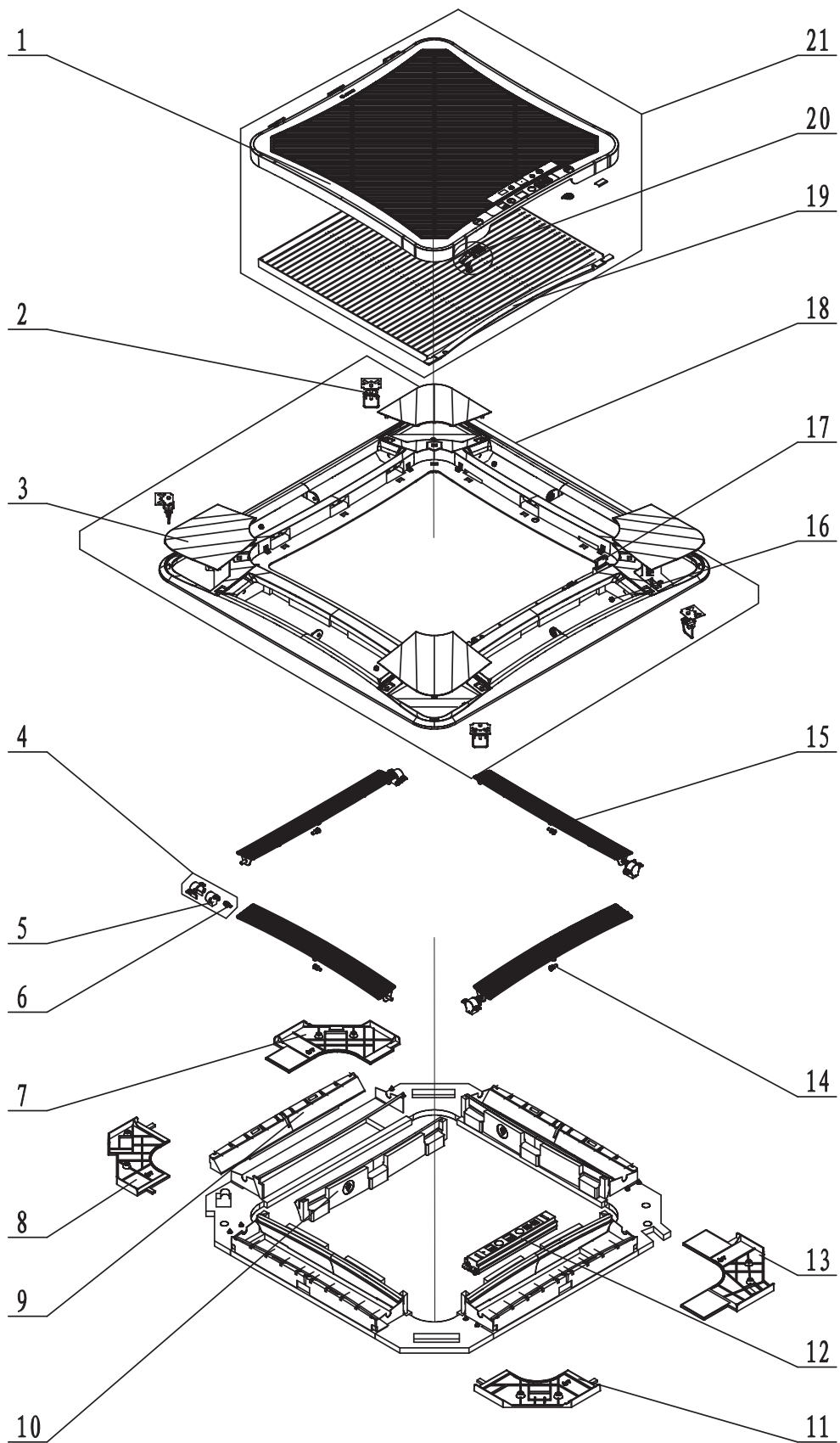
UMAT30HP230V1AC



UMAT30HP230V1AC

NO.	Part Description	Qty	Part Code
1	Centrifugal Fan	1	10310101
2	Condensate Water Tray Assy	1	20182701
3	Evaporator Coil Assy	1	01029400042
4	Tube Exit Plate Assy	1	01382715
5	Connection Sheet Assy	1	01349400007
6	Body Mounting Bracket	4	01332701
7	Left Side Plate Assy	1	01302711
8	Base Plate Assy	1	01222701
9	Front Side Plate Assy	1	0130271301
10	Terminal Board	1	42011222
11	Main Control Board	1	30224000028
12	Terminal Board	1	4201025301
13	Electric Box Assy	1	01399400124
14	Water Pump Drain Pipe	1	05230026
15	Water Level Switch	1	45018012
16	Water Pump	1	43130324
17	Right Side Plate Assy	1	01302712
18	Fan Motor	1	15709400003
19	Rear Side Plate Assy	1	01302709
20	Evaporator Coil Support Assy	2	01072707
21	Remote Controller (YB1FA)	1	30510516
Not Shown	Remote Controller Holder/Cradle	1	70140164
22	Drain Hose Sub-Assy	1	05232702
23	Ambient Temperature Sensor	1	3900012123
24	Tube Temperature Sensor	1	390001921G
25	Fan Support	1	10312701
26	Diversion Circle	1	10372722

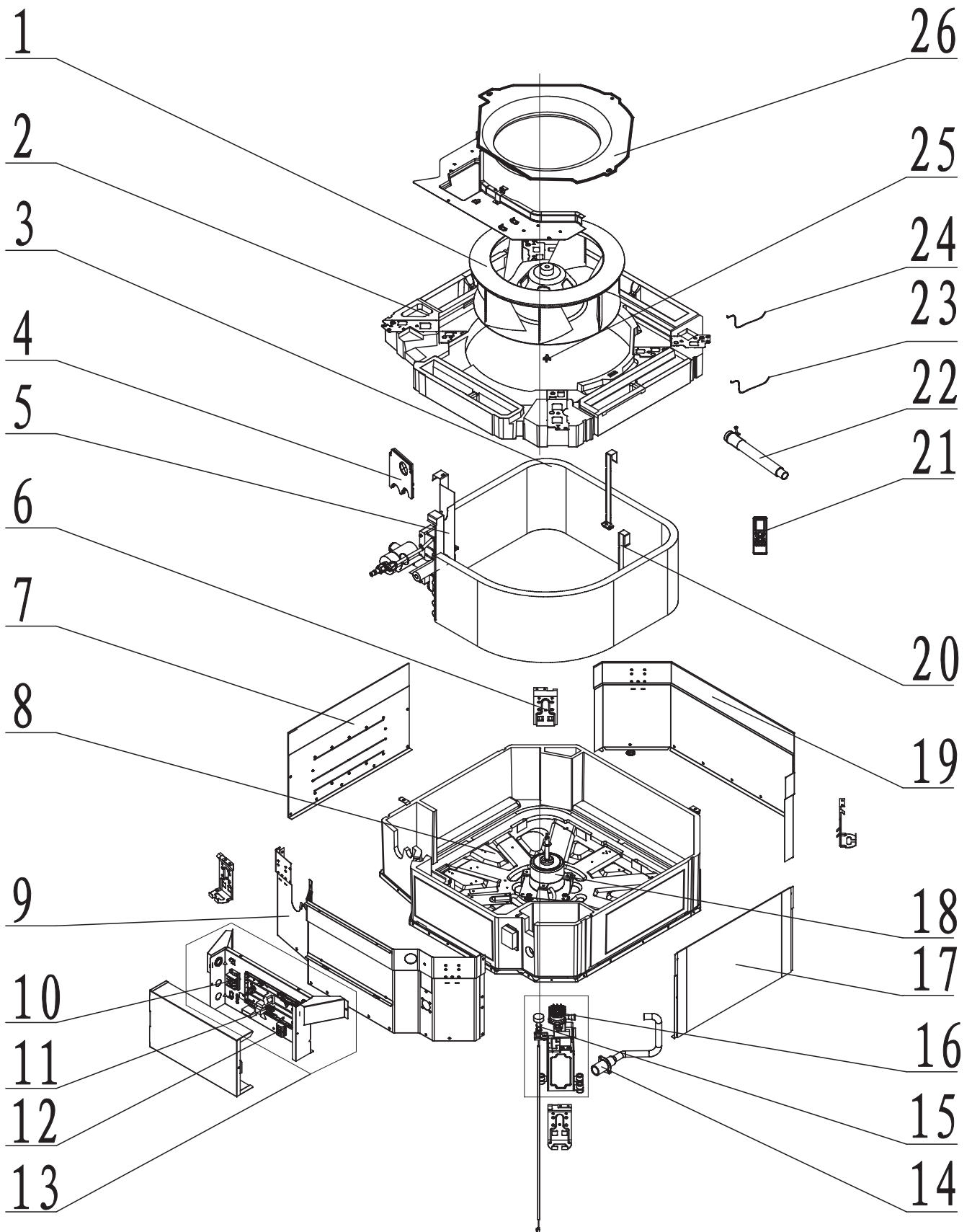
UMAT30GRILLE



UMAT30GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909466
2	Hanging Ring	4	70810101
3	Outer Conner Cover Sub-Assy	4	01269410
4	Louver Motor Sub-Assy	4	15409407
5	Stepper Motor	1	15729401
6	Crank	1	10582070
7	Inner Conner Cover IV Sub-Assy	1	01269411
8	Inner Conner Cover III Sub-Assy	1	01269412
9	Outlet Foam 1	4	52069409
10	Outlet Foam 2	4	52069410
11	Inner Conner Cover II Sub-Assy	1	01269413
12	Display Board	1	N/A
13	Inner Conner Cover I Sub-Assy	1	01269414
14	Axial Bushing	4	10542036
15	Guide Louver	4	10619406
16	Left Axial Bushing	4	10512037
17	Magnet Sub-Assy	1	70842705
18	Front Panel Assy	1	01549401
19	Air Filter	1	11729405
20	Fastener Sub-Assy	1	02209402
21	Front Grille Assy	1	01579400004

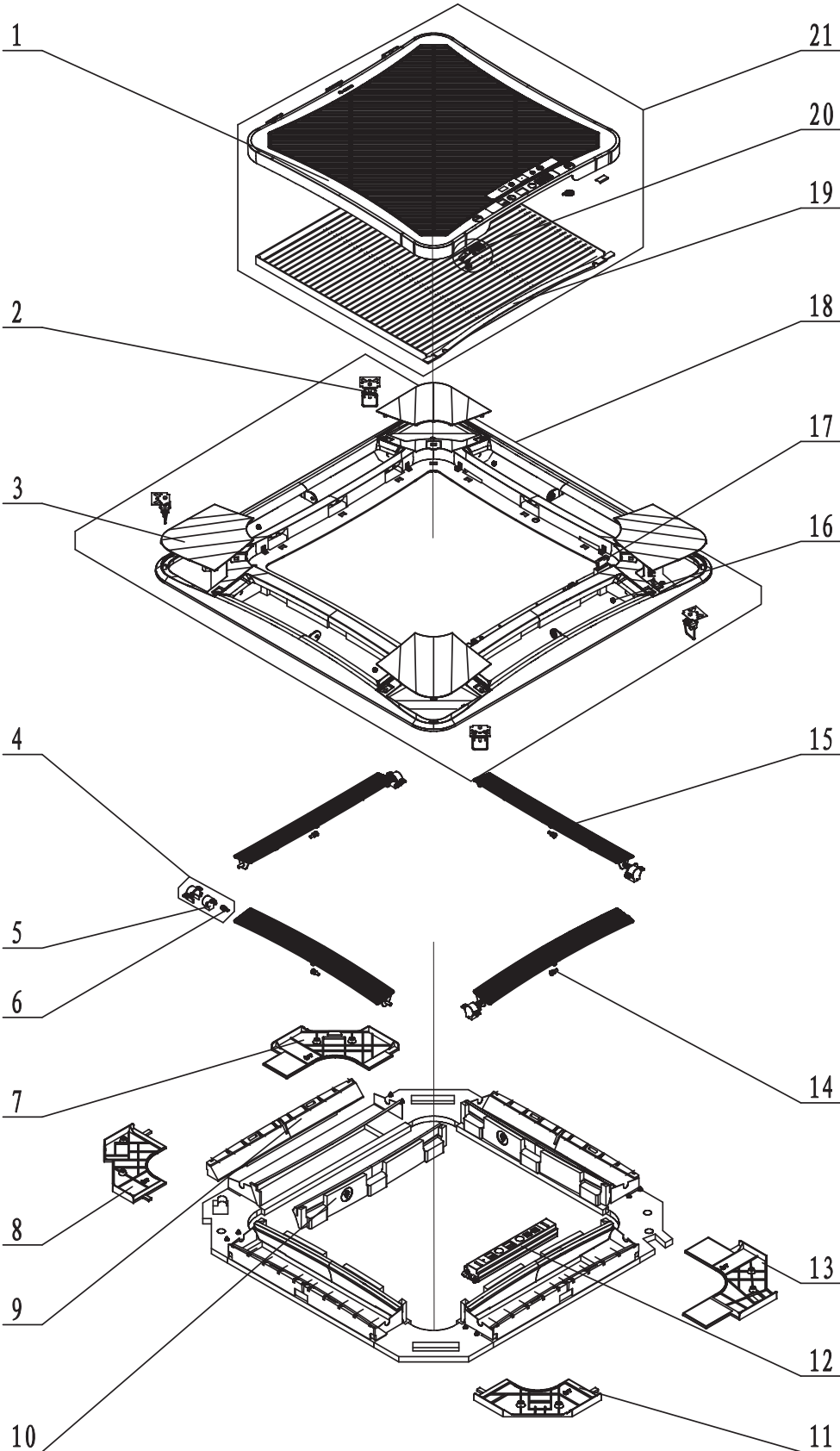
UMAT36HP230V1AC



UMAT36HP230V1AC

NO.	Part Description	Qty	Part Code
1	Centrifugal Fan	1	10310101
2	Condensate Water Tray Assy	1	20182701
3	Evaporator Coil Assy	1	01029400042
4	Tube Exit Plate Assy	1	01382715
5	Connection Sheet Assy	1	01349400007
6	Body Mounting Bracket	4	01332701
7	Left Side Plate Assy	1	01302711
8	Base Plate Assy	1	01222701
9	Front Side Plate Assy	1	0130271301
10	Terminal Board	1	42011222
11	Main Control Board	1	30224000028
12	Terminal Board	1	4201025301
13	Electric Box Assy	1	01399400124
14	Water Pump Drain Pipe	1	05230026
15	Water Level Switch	1	45018012
16	Water Pump	1	43130324
17	Right Side Plate Assy	1	01302712
18	Fan Motor	1	15709400003
19	Rear Side Plate Assy	1	01302709
20	Evaporator Coil Support Assy	2	01072707
21	Remote Controller (YB1FA)	1	30510516
Not Shown	Remote Controller Holder/Cradle	1	70140164
22	Drain Hose Sub-Assy	1	05232702
23	Ambient Temperature Sensor	1	3900012123
24	Tube Temperature Sensor	1	390001921G
25	Fan Support	1	10312701
26	Diversion Circle	1	10372722

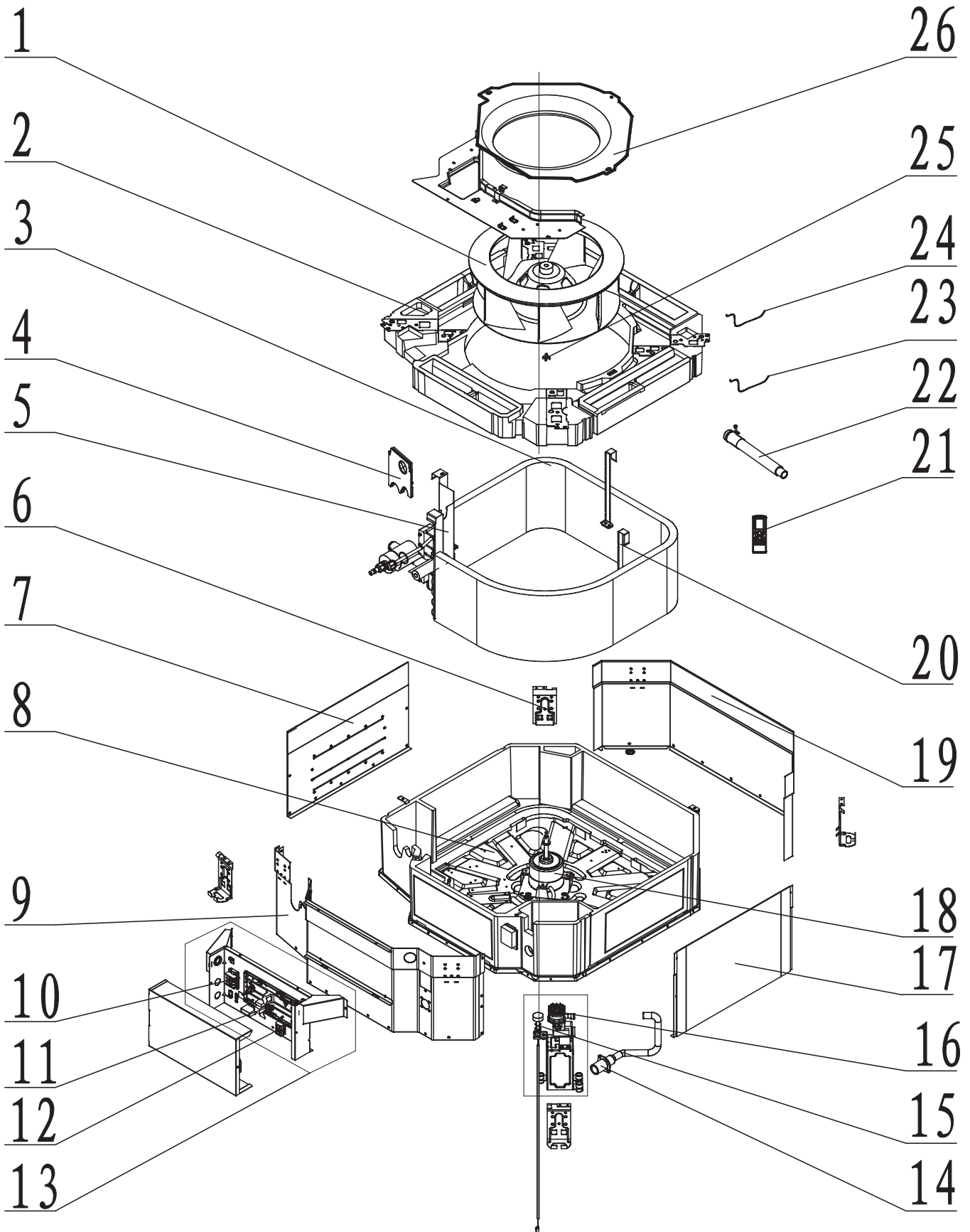
UMAT36GRILLE



UMAT36GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909466
2	Hanging Ring	4	70810101
3	Outer Conner Cover Sub-Assy	4	01269410
4	Louver Motor Sub-Assy	4	15409407
5	Stepper Motor	1	15729401
6	Crank	1	10582070
7	Inner Conner Cover IV Sub-Assy	1	01269411
8	Inner Conner Cover III Sub-Assy	1	01269412
9	Outlet Foam 1	4	52069409
10	Outlet Foam 2	4	52069410
11	Inner Conner Cover II Sub-Assy	1	01269413
12	Display Board	1	N/A
13	Inner Conner Cover I Sub-Assy	1	01269414
14	Axial Bushing	4	10542036
15	Guide Louver	4	10619406
16	Left Axial Bushing	4	10512037
17	Magnet Sub-Assy	1	70842705
18	Front Panel Assy	1	01549401
19	Air Filter	1	11729405
20	Fastener Sub-Assy	1	02209402
21	Front Grille Assy	1	01579400004

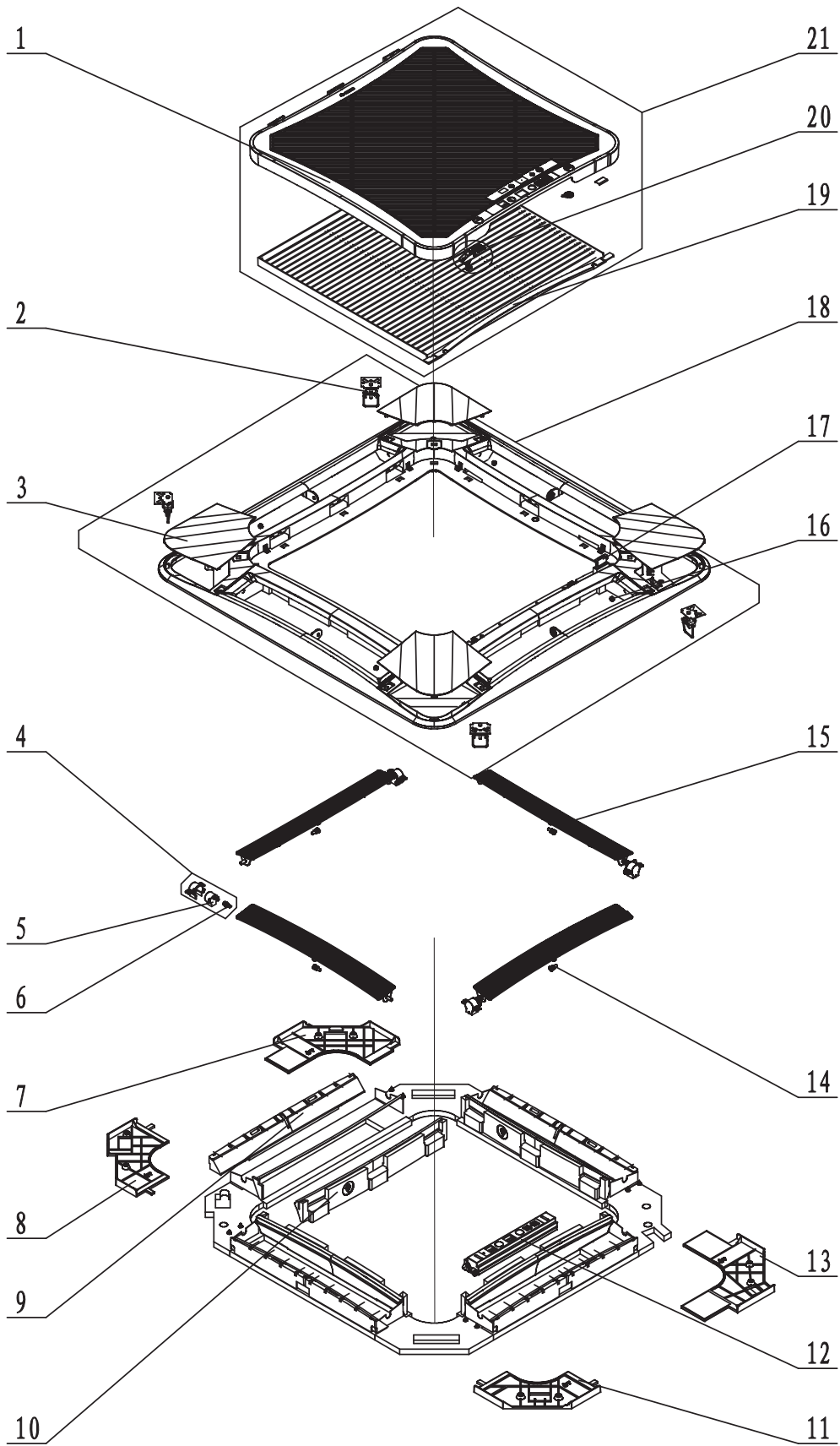
UMAT42HP230V1AC



UMAT42HP230V1AC

NO.	Part Description	Qty	Part Code
1	Centrifugal Fan	1	10310101
2	Condensate Water Tray Assy	1	20182701
3	Evaporator Coil Assy	1	01029400042
4	Tube Exit Plate Assy	1	01382715
5	Connection Sheet Assy	1	01349400007
6	Body Mounting Bracket	4	01332701
7	Left Side Plate Assy	1	01302711
8	Base Plate Assy	1	01222701
9	Front Side Plate Assy	1	0130271301
10	Terminal Board	1	42011222
11	Main Control Board	1	30224000028
12	Terminal Board	1	4201025301
13	Electric Box Assy	1	01399400124
14	Water Pump Drain Pipe	1	05230026
15	Water Level Switch	1	45018012
16	Water Pump	1	43130324
17	Right Side Plate Assy	1	01302712
18	Fan Motor	1	15709400003
19	Rear Side Plate Assy	1	01302709
20	Evaporator Coil Support Assy	2	01072707
21	Remote Controller (YB1FA)	1	30510516
Not Shown	Remote Controller Holder/Cradle	1	70140164
22	Drain Hose Sub-Assy	1	05232702
23	Ambient Temperature Sensor	1	3900012123
24	Tube Temperature Sensor	1	390001921G
25	Fan Support	1	10312701
26	Diversion Circle	1	10372722

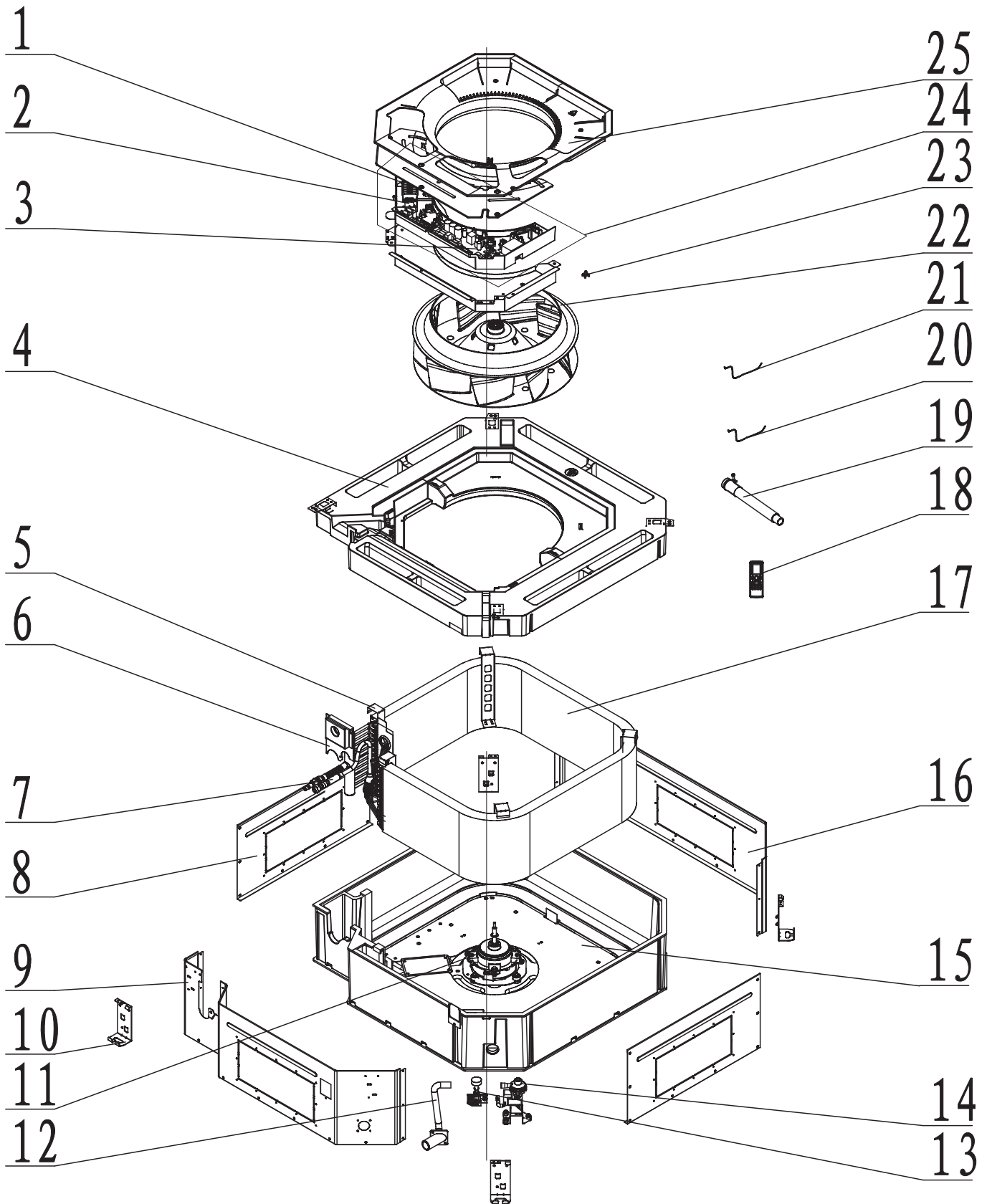
UMAT42GRILLE



UMAT42GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909466
2	Hanging Ring	4	70810101
3	Outer Conner Cover Sub-Assy	4	01269410
4	Louver Motor Sub-Assy	4	15409407
5	Stepper Motor	1	15729401
6	Crank	1	10582070
7	Inner Conner Cover IV Sub-Assy	1	01269411
8	Inner Conner Cover III Sub-Assy	1	01269412
9	Outlet Foam 1	4	52069409
10	Outlet Foam 2	4	52069410
11	Inner Conner Cover II Sub-Assy	1	01269413
12	Display Board	1	NA
13	Inner Conner Cover I Sub-Assy	1	01269414
14	Axial Bushing	4	10542036
15	Guide Louver	4	10619406
16	Left Axial Bushing	4	10512037
17	Magnet Sub-Assy	1	70842705
18	Front Panel Assy	1	01549401
19	Air Filter	1	11729405
20	Fastener Sub-Assy	1	02209402
21	Front Grille Assy	1	01579400004

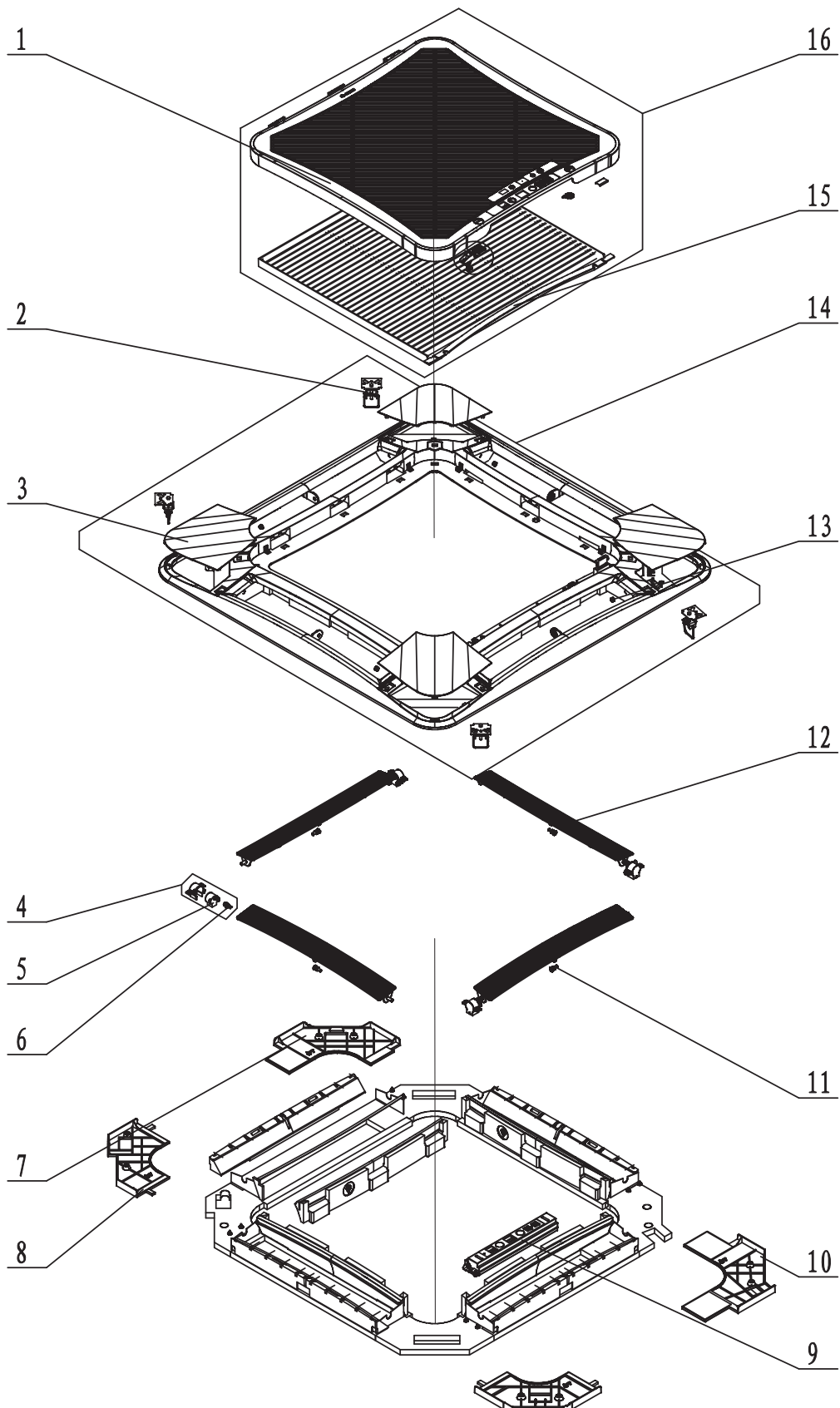
UMAT48HP230V1AC



UMAT48HP230V1AC

NO.	Part Description	Qty	Part Code
1	Terminal Board	1	4201025801
2	Terminal Board	1	4201025301
3	Main Control Board	1	30224000028
4	Condensate Water Tray Assy	1	01289400002
5	Connection Sheet Sub-Assy	1	01349400002
6	Tube Exit Plate	1	01344100075
7	Strainer	1	07212403
8	Right and Left Side Plate	2	01319448
9	Front Side Plate	1	01319447
10	Body Mounting Bracket	4	01329420
11	Fan Motor	1	15709400002
12	Drain Hose	1	05339401
13	Water Level Switch Sub-Assy	1	45018000001
14	Water Pump	1	4313822001
15	Seat Board Sub-Assy	1	02229400001
16	Rear Side Plate	1	01319446
17	Evaporator Coil Assy	1	01029400054
18	Remote Controller (YB1FA)	1	30510516
lot Show	Remote Controller Holder/Cradl	1	70140164
19	Drain Hose Sub-Assy	1	05232702
20	Ambient Temperature Sensor	1	390001912
21	Tube Temperature Sensor	1	390001921G
22	Centrifugal Fan	1	10429401
23	Fan Support	1	10312701
24	Electric Box Assy	1	01399400128
25	Diversion Circle	1	10479401

UMAT48GRILLE



UMAT48GRILLE

NO.	Part Description	Qty	Part Code
1	Front Grille	1	26909486
2	Hanging Ring	4	70810101
3	Outer Conner Cover Sub-Assy	4	01269400001
4	Louver Motor Sub-Assy	4	15409407
5	Stepper Motor	1	15729401
6	Crank	1	10582070
7	Inner Conner Cover 3	1	26909490
8	Inner Conner Cover 2	2	26909491
9	Receiver Board	1	30261016
10	Inner Conner Cover 1	1	26909492
11	Axial Bushing	4	10542036
12	Guide Louver	4	26909493
13	Left Axial Bushing	4	10512037
14	Front Panel Assy	1	01549400001
15	Air Filter	1	11729406
16	Front Grille Assy	1	01579400003



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